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Hard copy product catalogues, and CDRoms have been published describing Kuhnke Pneumatics, Solenoids, Relays and Electronics; some divided into different books. A list of current publications is available on this web site or from our sales offices. Some may be available for download, but as substantially larger files.

Contact Details

Kuhnke sales and service in North America

Kuhnke
Automation Inc.
P.O Box 1369
Wayne, N.J.

T: (973) 633 0690
F: (973) 633 7230
Email: sales@kuhnkeusa.com

Important Note

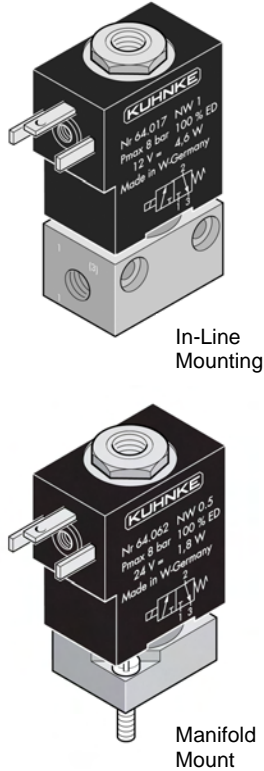
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Miniature Solenoid Valves

Series 64 – 2 or 3 Way

Kuhnke Miniature Valves

Miniature Solenoid Valves (16mm Wide)



The Series 64 solenoid valve is available for in-line, direct or manifold mounting. Its modular construction allows for maximum utilization of space. Accessories include connecting plugs, surge suppressors and manifolds. All standard valves feature a solid brass housing, buna N seals, encapsulated coils and are mountable in any position.

Valves are available in 3 mounting configurations. In-line (body ported) valves are mounted using (2) M3 threaded holes at the base, or via through body holes. Manifold mounted valves can be used with Kuhnke accessories or can be mounted on custom manifolds or equipment. A direct mounted valve is available for mounting in 1/8 ports on cylinders or for piloting larger valves.

The Series 64 valve is available with 3 orifice sizes each with different flow values and maximum air pressures. A low power DC coil version (1.8 W) has a 0.5mm orifice and is designed for use with electronic equipment.



In addition to general purpose use, Series 64 valves are designed for the special requirements of medical, dental and laboratory equipment. Custom designs available.

Technical Specifications

Operating Pressure:
90% vacuum to 115 PSI max.
Max. Flow Rate and Pressure:
See selection chart.

Cv/Kv:
See flow graphs.
Connection:
10-32 (M5) ports

Media:
All neutral liquid and gaseous media.

Power Consumption:
Standard: DC: 4.6 W / AC: 5.5 VA
Low Power: DC: 1.8 W

Valve Operating Time:
Pick-up: 5-10 ms
Drop out: 3-5 ms

Materials:
Brass body, Buna N Seals, encapsulated coil.

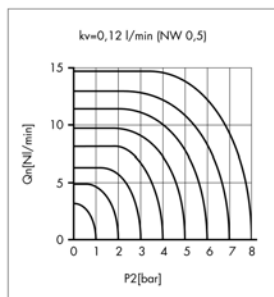
Average Mechanical Life:
20 million operations

Operating Ambient:
-10°C to 50°C (12°F to 120°F)

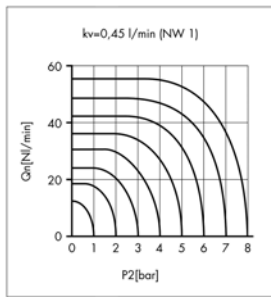
Dimensions (inches):

	In Line	Manif.	Direct
Height	1 7/8	1 5/8	2 5/32
Width	5/8	5/8	5/8
Depth	1 1/16	1 1/16	1 1/16
Weight	3 oz.	2.5 oz.	3.2 oz.

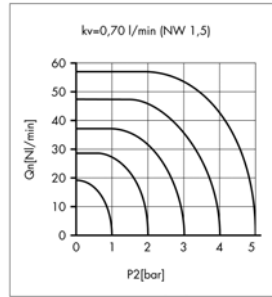
Flow Graphs in Bar and Liters per Minute



0.5mm Orifice
Cv - .01 / Kv - .12



1mm Orifice
Cv - .03 / Kv - .45



1.5mm Orifice
Cv - .05 / Kv - .70

(1 Bar = 14.5 PSI; 1 Liter = .03531 cubic feet)

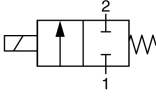
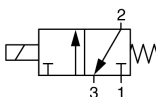
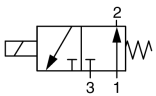
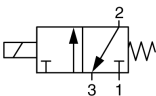
Miniature Solenoid Valves

Kuhnke Miniature Valves

Series 64 – 2 or 3 Way



Selection Chart

Description	Orifice (Maximum Operating Pressure and Flow)	Coil Type	Catalog Number					
			In-Line Mounted		Manifold Mounting		1/8 Port Mounting	
			DC Coil	AC Coil	DC Coil	AC Coil	DC Coil	AC Coil
2 Way Normally Closed 	1.5mm (75 PSI, 2.0 CFM)	plug	64073- ●	64072- ●	64076- ●	64075- ●	--	--
		wire	64074- ●	--	64077- ●	--	--	--
	1mm (115 PSI, 2.0 CFM)	plug	64025- ●	64024- ●	64027- ●	64026- ●	--	--
		wire	64047- ●	--	64049- ●	--	--	--
3 Way Normally Closed 	1.5mm (75 PSI, 2.0 CFM)	plug	64054- ●	64053- ●	64056- ●	64055- ●	--	--
		wire	64070- ●	--	64071- ●	--	--	--
	1mm (115 PSI, 2.0 CFM)	plug	64001- ●	64002- ●	64009- ●	64008- ●	64015- ●	64014- ●
		wire	64029- ●	--	64031- ●	--	64069- ●	--
3 Way Normally Open 	1.5mm (60 PSI, 1.7 CFM)	plug	64065- ●	64066- ●	64067- ●	64068- ●	--	--
		wire	64064- ●	--	--	--	--	--
	1mm (115 PSI, 2.0 CFM)	plug	64017- ●	64016- ●	64062- ●	64063- ●	--	--
		wire	64045- ●	--	--	--	--	--
3 Way Normally Closed Low Power Coil 	0.5mm (115 PSI, 0.5 CFM)	plug	64011- ●	--	64013- ●	--	--	
		wire	64060- ●	--	64061- ●	--	--	
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		--	--	--	--	--	--	--

● - Insert coil voltage required to complete catalog number. Standard voltages are 12 and 24 VDC; 24, 110 and 230 VAC.

Coil Types

Coils are available for a plug socket or with wire leads molded into coil (18" pigtails). For socket connectors see accessory section.

For 2 way operation of any 64 Series valve, plug exhaust port 3.

Consult factory for special mounting configurations, flow requirements or different seal materials.

See miniature solenoid valve accessories for electrical connectors and manifolds. For detail dimensions contact factory.